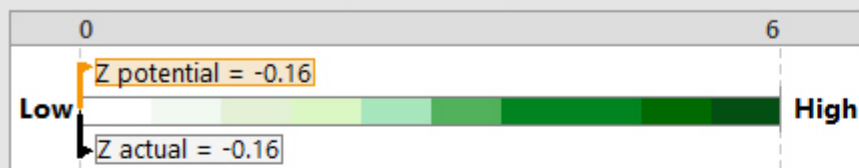
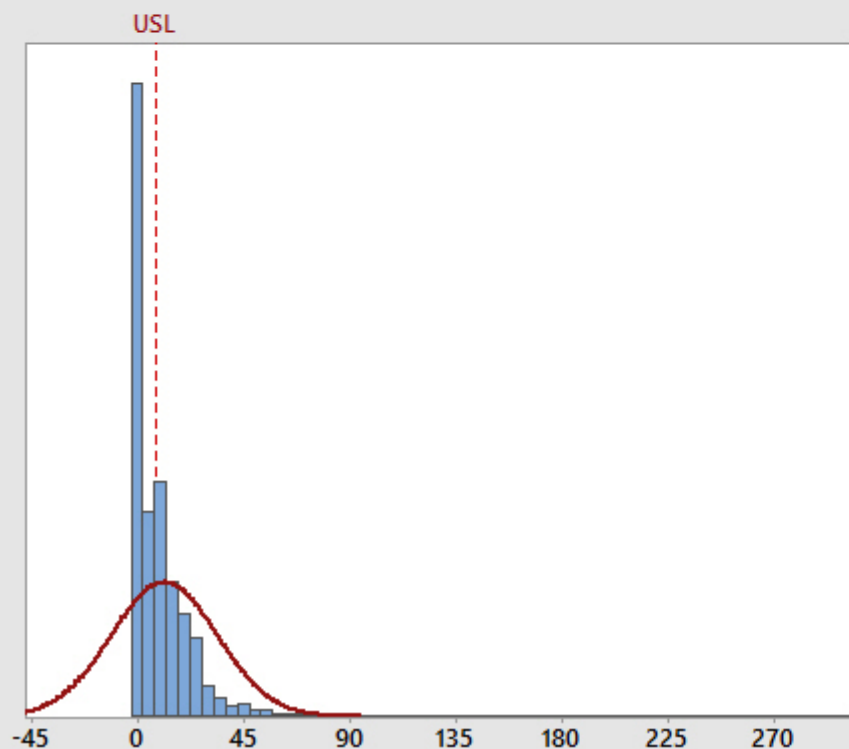


Capability Analysis for Duration (ho) Summary Report

How capable is the process?



Actual (Overall) Capability
Are the data below the limit?



Customer Requirements

Upper spec	8
Target	*
Lower spec	*

Process Characterization

Mean	11.696
Standard deviation (overall)	22.543

Actual (overall) capability	
Pp	*
Ppk	-0.05
Z.Bench	-0.16
% Out of spec	56.51
PPM (DPMO)	565121

Comments

- The defect rate is 56.51%, which estimates the percentage of parts from the process that are outside the spec limits.

Actual (overall) capability is what the customer experiences.

Potential (within) capability is what could be achieved if process shifts and drifts were eliminated.